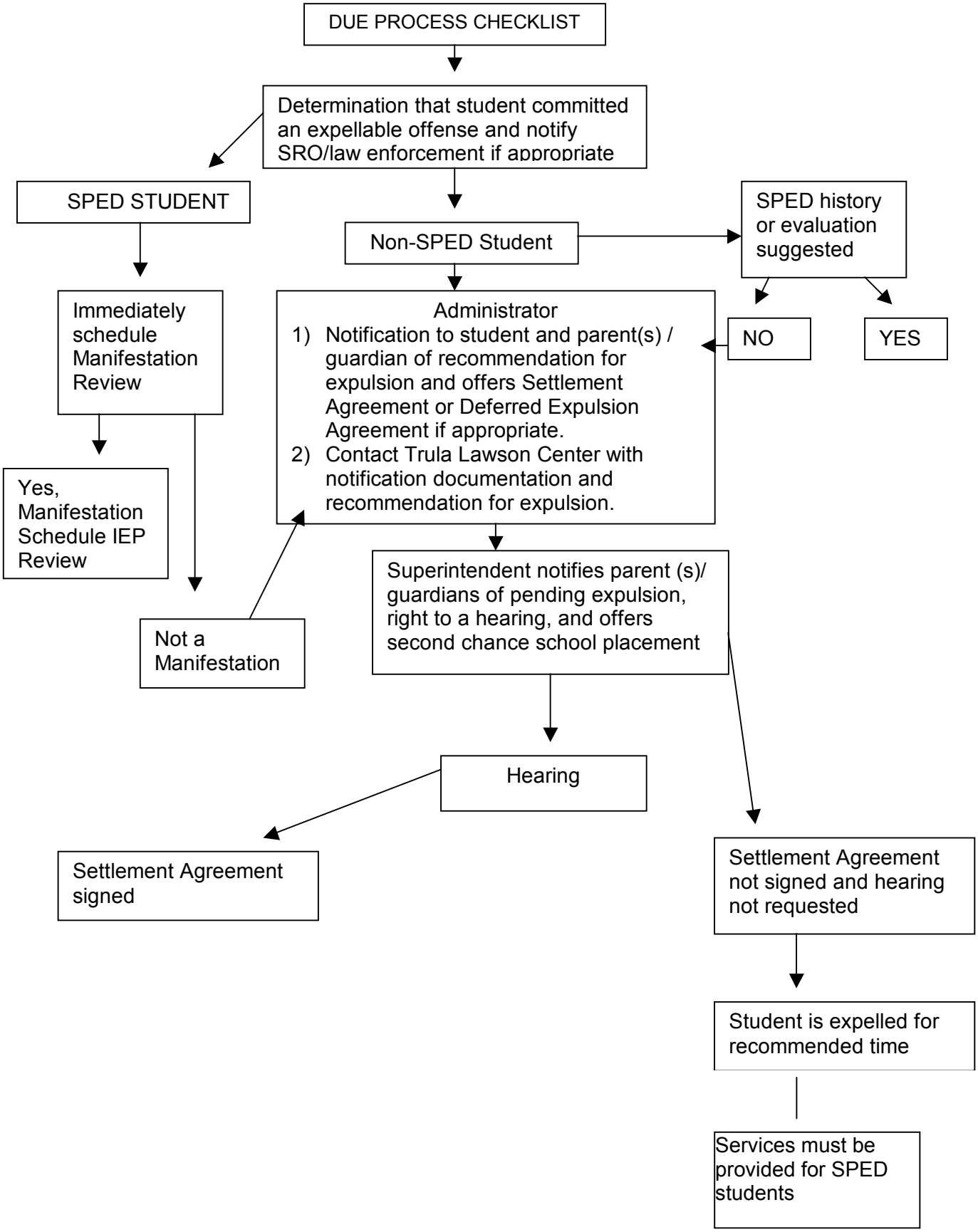EXPULSION FLOW CHART